



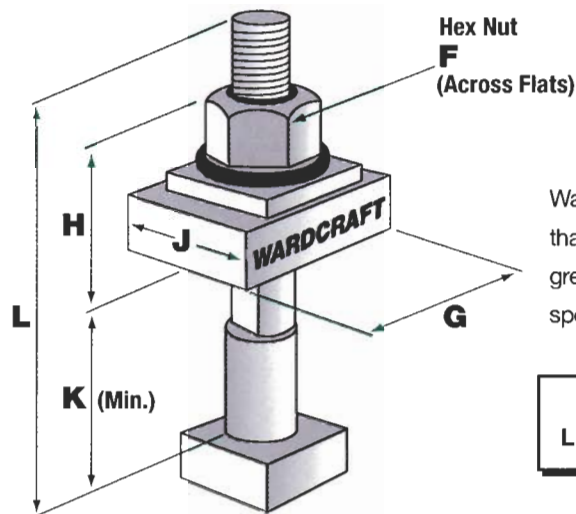
# Di-Clamp

## Clamp Specifications

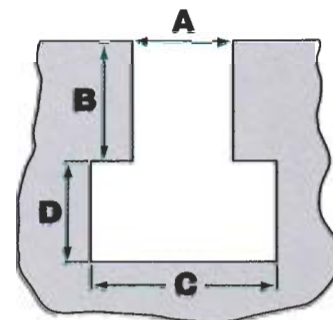
Model No.	Bolt Size	Clamping Force (tons)	Nut Torque* (ft./lbs)	Clamp Dimensions					
				F	G	H	J	K	L
DC-151	1"	15	250	1 7/16"	3 1/8"	2 1/4"	2 1/8"	1 5/8"	6"
DC-151B	1"	9	250	1 7/16"	3 1/8"	2 1/4"	2 1/8"	1 5/8"	6"
DC-201	3/4"	12	225	1 1/4"	3 1/8"	2 1/16"	2 1/8"	1 1/4"	5"
DC-201B	3/4"	7	225	1 1/4"	3 1/8"	2 1/16"	2 1/8"	1 1/4"	5"
DC-250H	5/8"	8	175	1 1/16"	2 3/8"	1 5/8"	1 5/8"	1"	4"
DC-250BH	5/8"	5	175	1 1/16"	2 3/8"	1 5/8"	1 5/8"	1"	4"

\* +/- 10%

The DC-151 Series Clamp has a 1" DC-type T-slot head machined down to a 7/8" threaded bolt, complete with our patented DC clamp bar. **MODEL NO. KEY:** B = Heel block; H = Handle, may be added to all models to fit customer requirement. Dimension "L" can be up to 3" longer than stated. **NOTE:** Clamping force is reduced when using heel block.



Wardcraft can provide bolt lengths other than standard sizes. If overall dimension is greater than standard bolt length, please specify desired length when ordering.



**To calculate bolt length:**  
 $L = H + B + \text{die shoe thickness} + 1"$

## Ordering Information

When ordering or requesting a quote, please complete the following data.

Die shoe thickness: \_\_\_\_\_ Die weights: *top* \_\_\_\_\_ *bottom* \_\_\_\_\_

### T-Slot Dimensions

Width of throat (A) \_\_\_\_\_ Depth of throat (B) \_\_\_\_\_ Width of head (C) \_\_\_\_\_ Depth of head (D) \_\_\_\_\_

Is die slotted: *yes* \_\_\_\_\_ *no* \_\_\_\_\_ Require heel block: *yes* \_\_\_\_\_ *no* \_\_\_\_\_ U-attachment needed: *yes* \_\_\_\_\_ *no* \_\_\_\_\_

**NOTE:** Please give depth of throat dimension "B" even if using standard T-slot.



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